



# **SUMMARY**



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### **INDUSTRIAL WEIGHING** AND DOSAGE **SYSTEMS**

Dini Argeo is a company specialising in the design and manufacture of scales and weighing systems, with a proven track record in the world for quality and reliability.

The solutions created by **Dini Argeo** cover all industrial weighing applications:

- · reading, editing, and transmission of the weight data
- · easy, sequential, simultaneous dosages, in filling or discharging, continuous on belt or in loss in weight
- · weighing in ATEX zones with risk of explosion
- parts counting, labeling
- · check production lines, statistical check of pre-packaged goods

- · weighing logistics (pallet truck scales, fork lift scales, hanging scales)
- · vehicle weighing (weighbridges, static and dynamic wheel and axle weighing).

The wide range of interfaces and fitted communication protocols allow the Dini Argeo products to be easily integrated in the industrial world of automation and process control, in order to create OEM systems with customized functions.



## **MANUFACTURE DESIGN QUALITY CONTROL**













### **DINI ARGEO: QUALITY AND CERTIFICATIONS**



Dini Argeo has obtained the Quality Management System Certification according to the UNI EN ISO 9001: 2008 norm for the design, production and post sales assistance of measuring instruments, scales and weighing systems, components and software.



Dini Argeo is an ATEX notified company according to the ATEX 94/9/CE directive (attachment IV). The Dini Argeo production process is therefore certified for manufacturing and marketing equipment marked with EX, intended to be used in environments with potential explosive atmospheres.



Dini Argeo manufactures non-automatic weighing instruments according to the 2009/23/CEE directive. The DG0252 mark indicates that the instrument is subject, by the manufacturer, to the CE verification in accordance with the CE approval Certificate of the Quality Production Assurance System issued by the Chamber of Commerce of Modena, Notified Body 0252.



Dini Argeo manufactures CE-M approved or approvable instruments according to the EN45501 European Norm - 2009/23/CEE Directive. The CE-M certificate, issued by the Italian Central Metric Office, states that the instrument is fitted with the CETYPE APPROVAL CERTIFICATE which legitimizes the suitability for legal for trade use. This approval is essential for all legal uses in commercial transactions.



Dini Argeo manufactures instruments in accordance with the recommendations requirements of the International Organization of Legal Metrology (OIML):

- OIML R60 approval for the load cells.
- · OIML R76 approval for non-automatic weighing instruments.
- · OIML R134 for the dynamic weighing.



Argeo produces instruments conforming to the Russian Federation standards, Gost-R certified.

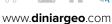
### THE DINI ARGEO GROUP: A 360 DEGREES SERVICE

Dini Argeo offers to the customers a complete service which ranges from the study of the customized solution and the supply of weighing components up to the creation of PC software and communication networks, the calibration services and the certification of OEM systems. Dini Argeo has developed into a group with a strong international vocation, with branches in Europe, Asia and a sales and assistance network in over 70 countries worldwide. The Group is made up of Dini Argeo and other companies, leaders in their respective fields:









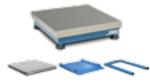


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The complete range of **Dini Argeo** products, available on the website, includes:











### **WEIGHT INDICATORS**

Weight indicators, repeaters, and transmitters for easy or advanced industrial applications of: totalization, parts counting, statistical checking, industrial price computing, weigh bridges or wheel and axle weighing systems management, single or multi product dosages in filling and discharging, etc.

### **LOAD CELLS**

Off center, bending beam, shear beam, double shear beam, compression, tension, column load cells, junction boxes, and kits for creating small, medium, large-capacity weighing systems.

#### **WEIGHING MODULES**

Single or 4-cell platforms, pallet-weighers, levers platforms for weighing of metal profiles, rods or pipes, overhead monorail and wall quarter weighing modules.

#### **MOBILE WEIGHING**

Pallet truck scales, crane scales, weighing kit for forklift trucks, pallet weighing which allow to integrate the weighing in the logistics warehousing, the materials handling and the lifting of suspended loads.

### **WEIGH BRIDGES**

Classic and dual track weigh bridges for fixed or mobile installations, particularly suitable in industrial, agricultural, and commercial fields, and platforms for the axle dynamic weighing of a vehicle in transit.





#### WHEEL AND AXLE WEIGHING PLATFORMS

Analog or wireless platforms suitable for creating vehicle weighing mobile stations, directly where one needs, on any type of flat surface, by saving time and money.



#### **INDUSTRIAL SCALES**

Multifunction, flexible, precision scales for counter-top and floor, and high versatility modular weighing systems. Suitable for industrial, commercial, and laboratory use.



### INDUSTRIAL, LABORATORY, AND RETAIL SCALES

"Scale House" is a brand that distinguishes products for industry, laboratory, retail as well as weighing in general, carefully selected in order to have the best quality/price ratio.



#### SCALES, CASH POINTS AND AUTOMATIC MACHINES FOR RETAIL

Helmac designs and manufactures price computing, bench, and hanging scales, for use in shop, supermarket, and mobile sales, POS systems, cash registers and price computing automatic machines for agro-food industries.



### WEIGHTS, SETS OF WEIGHTS, MASS SAMPLES, AND CALIBRATION SERVICES

Cibe Metrological Laboratory offers a wide range of weights, sets of weights, mass samples, and accessories as well as calibration services and Periodic Verification of automatic and non automatic weighing instruments.



#### **WEIGHING SOFTWARE**

**Syntweb** offers software solutions connected to the weighing world, including programs for: reading, checking and recording of weighs; manual of automatic dosage; vehicle IN/OUT weighing with weighbridge; management of the production cycle, disposal and traceability of waste; pieces counting; statistical check of the filling processes; etc.

### SYMBOLS LEGEND













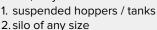












3. horizontal tanks, whether or not containing liquids

The products bearing this mark can be used in potentially explosive environments 1 and 21 or 2 and 22, classified by the ATEX directives.

The products bearing this mark are usually constructed in STAINLESS STEEL for use in environments with very strict hygiene requirements or for providing greater protection from all types of corrosion.

The IP classification indicates the protection degrees which the instrument may have in relation to penetration of solid bodies (1st digit) and/or liquids (2nd digit). Many of Dini Argeo weighing systems ensure total protection from dust, humidity, and water sprays (IP65 and IP67 protection), up to hermetic sealing in submersion (IP68 protection).

These symbols represent, in a simplified way, the typical use of the load cell. In particular, they indicate:

4. 4-cell platforms

5. single-cell platform.

SOFTWARE

# PROCESS CONTROL



**EASY-TO-USE** INDICATOR, TRANSMITTER FOR **WEIGHING AND AUTOMATION** 



The weight indicators of the PROCESS CONTROL range are the most economical and practical solution to read the weight of the load cells and transmit it to external devices (PCs, PLCs, microcontrollers etc), via RS232, RS485 serial port, relay output or programmable analog output.

Thanks to the plug and play external switching, the user can communicate in Ethernet, WIFI, PROFIBUS and RADIO FREQUENCY.

Each instrument is designed to be installed on a DIN rail, or panels with standard fixings, easily adaptable with existing installations.

The multifunction software will allow you

to convert the weight into other units of measurement (Newton, litres, pieces...), measure the peak weight, perform consecutive accumulation, and transmit the

The design of the hardware and the operating software is carried out in Italy by a technical staff who provide the knowledge for the production of OEM systems, with customised protocols and features. All indicators are approved for legal for trade use, according to EN45501, OIML













DGT 1

DGT 4

DGT Q

DGT P

DGT 20

DGT PK

### Clear easy-to-read view

The LED display allows for quick and easy check of the weight status of any load applied to the load cells. It also greatly simplifies the implementation of any changes to the configuration



#### DGT 1

#### Standard DIN sizes

The DGTQ and DGTP series indicators have standard DIN sizes.

The DGT1 indicator is extremely compact, a feature which simplifies the installation into small space conditions.

### **Quickly configuration from PC with Dinitools**

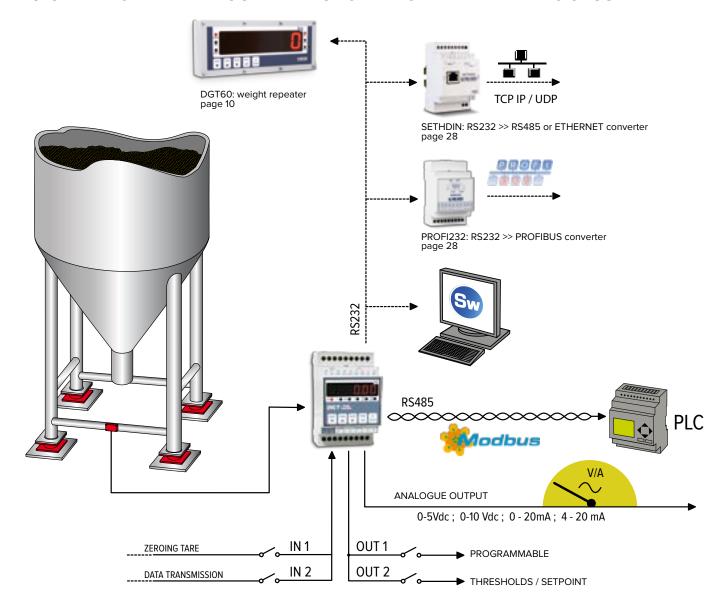
The Dinitools software for PC, supplied as standard, helps to quickly program and calibrate the indicator and create a database of the installations. These functions help to quickly replicate the installed systems, saving time when installing new equipment.



#### Simplified waterproof keyboard

The simplified keyboard ensures simplicity and immediacy of use. The DGTPK series provides a numeric/functional keypad, ideal for handheld applications.

### DESIGNED FOR THE INDUSTRIAL AUTOMATION AND THE PROCESS



### Example of system with DGT 1

#### of the standard program

- Digital or theoretical calibration and configuration from indicator keyboard or PC via Dinitools, with the functionality of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).
- Programmable signal linearization of up to 8 points.
- Quick recalibration of the zero point.
- Control of the overload and underload status of the load cells.
- Keyboard locking functions and limited menu access through programmable password.
- · Fast and accurate weight reading with adjustable speed of up to 3200Hz.
- Modbus RTU protocol, as standard fitted
- Dini Argeo protocol for creating control programs on a PC that can read the weight, read the digital inputs, drive the relay outputs.
- Possibility to create customized software according to the needs (OEM).
- Quick interface with ETHERNET, PROFIBUS, WIFI, USB module, IN / OUT expansion.

# **WEIGHING IN ATEX ZONES** We can provide equipment for use in EX 1 & 21, 2 & 22 hazardous areas, thanks to our available products, solutions and accessories, backed up full certification. Visit the www.diniargeo.com website for the available ATEX solutions.

SOFTWARE









**DGT 1** • Weight transmitter for single scale, DIN bar installation

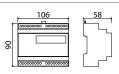




Standard with inputs/outputs with analog output

**DGT 4** • Weight transmitter for 4 scales, DIN bar installation

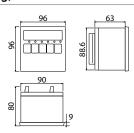




Standard with analog output with Profubus

**DGT Q** • Indicator for panel mounting, dimension 90x88mm

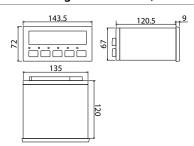




Standard with analog output with Profubus

DGT P • Indicator/transmitter for panel mounting for 1...4 scales, dimension 136x67mm

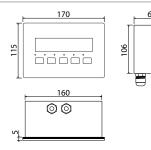




Standard with analog output with Profubus

DGT 20 • Indicator/transmitter for counter-top or panel mounting for 1...4 scales, perforation 160x106mm

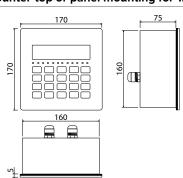




Standard with analog output with Profubus

DGTPK • Indicator/transmitter for counter-top or panel mounting for 1...4 scales, perforation 160x160mm





Standard con uscita analogica con Profibus

### MAIN TECHNICAL FEATURES

Technical features	DGT 1	DGT 4	DGTQ	DGTP	DGT20	DGTPK
Power supply			12/24V	dc, 5W		
N. of load cells			up to 16	of 350Ω		
F.S. max of Display Screen			± 999	9999		
Converter	24 bit / 1 channel	24 bit / 4 channels	24 bit / 1 channel	24 bit / 4 channels	24 bit / 4 channels	24 bit / 4 channels
Conversions / Resolution		3	200Hz / 16'0	00'000 poin	ts	
Red LED display	8 mm	13 mm	13 mm	20 mm	20 mm	20 mm
Keyboard			waterproo	f mechanic		
Operating Temperature Range Std / CE-M			-20+60°C	/ -10+40°C		
Humidity (not condensing)			85	5%		
Case	ABS	ABS	ABS	ABS	Alumi Painte	inium/ d steel
Inputs Opto-isolated, 12-24Vdc, 5 – 20mA (PNP or NPN) Programmable functions (net / gross, zero, tare, pick*, data transmission, sensor reading at distance)	2	2	2	4	2	4
Relay outputs Electronic opto-isolated, 48Vac or 60Vdc, up to 150mA, NO or NC programmable. Direct functioning or at stability, on net or gross, positive or negative weight. Programmable setpoint from keyboard or distance. Controllable through serial protocol/Modbus RTU/Profibus DP	2	2	2 (6)	6	2	6
Analog output  16 bit, 010Vdc (min 10KOhm) / 020mA or 420mA (max 350Ohm), programmable on net or gross weight	1	1	1	1	1	1
RS232 serial port  Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2.  Up to 240 tx/sec with ASCII protocol  Available protocols: for PC / PLC, continuous, at stability, printer, repeater, Modbus RTU  Available interfaces: Profibus DP, Ethernet TCP / IP-UDP, WiFi, Bluetooth, Rabio 868MHz, USB Memory Stick	1	1	1	1	1	1
RS485 serial port Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Up to 240 tx/sec with ASCII protocol Available protocols: for PC / PLC, continuous, at stability, repeater, Modbus RTU Network: up to 32 instruments, distance up to 500m.	1	1	1	1	1	1
External Profibus (>> page 28) Profibus DP slave (IEC 61158), speed 9,6 Kbit/s12Mbit/s	0*	-	-	-	-	-
Integrated Profibus (>> page 28) Profibus DP slave (IEC 61158), speed 9,6 Kbit/s12Mbit/s	-	•	•	•	•	•
Modbus protocol Modbus RTU protocol, up to115200 bps	•	•	•	•	•	•
External Ethernet (>> page 28) TCP, UDP, DHCP, SNMP HTTP, SMTP, SSL 3.0/TLS 1.0, ICMP, IGMP, ARP	0*	0*	0*	0*	0*	0*

- Fitted as standard depending on the model
- Discover the main options at page 28
- Not available









### **DGT60:** UNIVERSAL WEIGHT INDICATOR / REPEATER

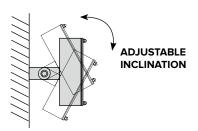
DGT60 is a weight indicator designed for harsh industrial environments or outdoors use, thanks to the AISI 304 stainless steel case and the IP68 protection degree.

DGT60 is indispensable when clear weight

data is required, even at great distances, thanks to SMD super bright red LED display, with the adjustable intensity from menu. Available in two versions, weight repeater or scale, with management of the load cells

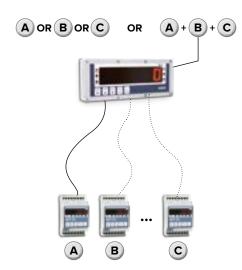
and the same functions of the DGT PRO-CESS CONTROL range.









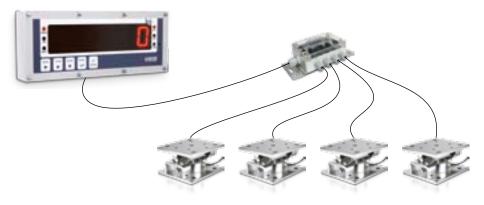


#### **UNIVERSAL WEIGHT REPEATER**

DGT60 adapts itself to any input weight string from the serial RS232 or RS485 port, in ASCII format, and it is able to repeat the weight in real time and manage the overload and underload. The auto detect function of the input string makes the installation of the indicator particularly simple and fast.

#### **MULTIFUNCTION WEIGHT REPEATER**

DGT60, connected to one or more Dini Argeo weight indicators, repeats not only the weight of each indicator, the sum, but also the functions of the keyboard (zero, tare, preset tare, main function): in this way the indicator can be integrated in a electric control box and the multifunction repeater allows the operator to freely execute the basic weighing functions without the risk of altering the calibration or incorrect maneuvers.



#### WEIGHT INDICATOR WITH MANAGE-MENT OF THE LOAD CELLS

DGT60 is available in weight indicator/ transmitter version and it can manage up to 16 load cells, by offering the same electronic features of the DGT4 indicator shown on page 9.

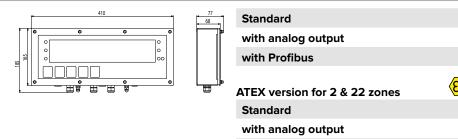


DGT60 is available in ATEX 3GD version for 2 & 22 areas, with protection degree ATEX II 3G Ex nR IIC T6 Gc X ATEX II 3D Ex tc IIIC T130°C Dc IP68 X

Visit the www.diniargeo.com website for the available ATEX solutions.

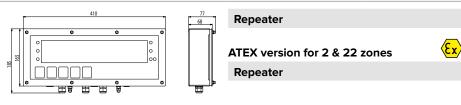
### DGT60 • IP68 AISI304 stainless steel weight indicator, for 1...4 scales





## **DGT60R** • Multifunction weight repeater version





with Profibus

### MAIN TECHNICAL FEATURES

Technical features	DGT 60
Power supply	12/24Vdc, 5W
N. of load cells	up to 16 of $350\Omega$
F.S. max of Display Screen	± 999999
Converter	24 bit / 4 channels
Conversions / Resolution	3200Hz / 16'000'000 points
Red LED display	60 mm
Keyboard	waterproof mechanic
Operating Temperature Range Std / CE-M	-20+60°C / -10+40°C
Humidity (not condensing)	85%
Case	AISI 304 Stainless Steel, IP68
Inputs - Opto-isolated, 12-24Vdc, 5 – 20mA (PNP or NPN) Programmable functions (net/gross, zero, tare, pick*, data transmission, sensor reading at distance)	2
Relay outputs  Electronic opto-isolated, 48Vac or 60Vdc, up to 150mA, NO or NC programmable.  Direct functioning or at stability, on net or gross, positive or negative weight. Programmable setpoint from keyboard or distance. Controllable through serial protocol / Modbus RTU / Profibus DP	2
Analog output 16 bit, 0.:10Vdc (min 10KOhm) / 0.:20mA or 4.:20mA (max 350Ohm), programmable on net or gross weight	1
RS232 serial port  Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Up to 240 tx/sec with ASCII protocol  Available protocols: for PC/PLC, continuous, at stability, printer, repeater, Modbus RTU  Available interfaces: Profibus DP, Ethernet TCP/IP-UDP, WiFi, Bluetooth, Rabio 868MHz, USB Memory Stick	1
RS485 serial port  Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Up to 240 tx/sec with ASCII protocol Available protocols: for PC/PLC, continuous, at stability, repeater, Modbus RTU  Network: up to 32 instruments, distance up to 500m.	1
Integrated Profibus (>> page 28) - Profibus DP slave (IEC 61158), speed 9,6 Kbit/s12Mbit/s	•
Modbus protocol - Modbus RTU protocol, up to 115200 bps	•
External Ethernet (>> page 28) - TCP, UDP, DHCP, SNMP HTTP, SMTP, SSL 3.0/TLS 1.0, ICMP, IGMP, ARP	0*

### O Optional

- Fitted as standard depending on the model
- Discover the main options at page 28
- Not available

SOFTWARE

# **FILLING**



### **EASY-TO-USE INDICA-**TORS FOR FILLING AND DOSAGES



The indicators of the FILLING range are the best compromise between technology, speed, and ease of use.

Each instrument is designed to be installed on a DIN rail, or panels with standard perforation, easily adaptable with existing installations.

The multifunction software for dosage is

fully configurable and adaptable to any application, thanks to a menu which can be quickly programmed from keyboard or PC with Dinitools (page 30).

The hardware is designed for industrial use, with a high performance of up to 16000000 conversion points and 3200Hz of internal frequency readings.







DGTQ F

DGTP F

DGTPK F

#### Clear easy- to-read view

The LED display offers the maximum visibility in all lighting and temperature conditions.



#### Standard DIN sizes

The DGTQF and DGTPF series indicators have standard DIN sizes, which simplifies the installation in existing systems.

#### Simplified waterproof keyboard

The simplified keyboard ensures simplicity and immediacy of use, with the possibility to quickly modify the dosage quantity or start and stop the dosage cycle. The DGTPKF series provides a numeric/functional keypad,

ideal for handheld applications.

### **Quickly configuration from PC with Dinitools**

One can customize the functions of the indicator, creating specific configurations and automatic sequences according to the needs.

This feature is essential for making simple and immediate, the functions which the operator must perform daily.

It is also possible to record the configuration to quickly replicate the systems.

#### Three different dosage modes are available on the same product

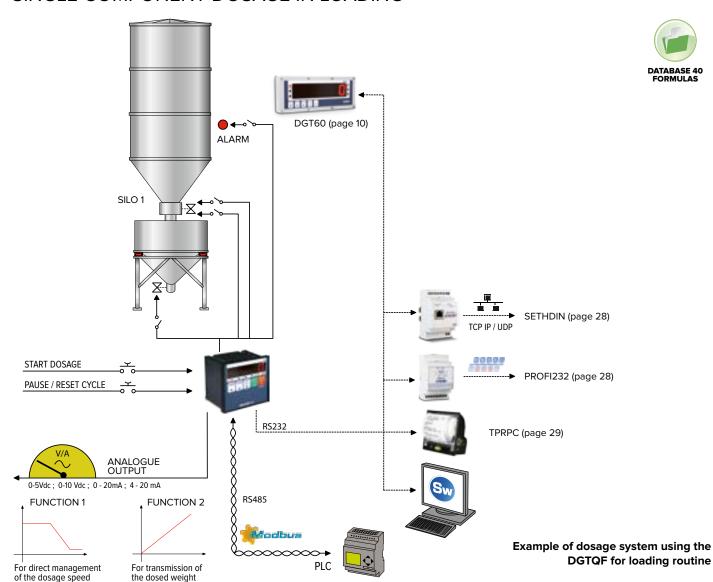








### SINGLE COMPONENT DOSAGE IN LOADING



### **Functions**

#### of the standard program

- Automatic dosage in loading with dual speed.
- Quick change of the target to be dosed.
- Checking of the tare presence at the dosage start; the tare values are programmable for each formula.
- Automatic printing of the dosage data.
- Recording and printing of the quantities.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).
- Quick recalibration of the zero point.
- Dini Argeo protocol for programming the formulas
- Quick interface with ETHERNET, PROFIBUS, WIFI, USB module, IN / OUT expansion.

## Work cycle

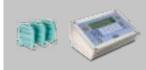
- 1. Once the dosage start command is received, the presence of the tare and weight stability is verified, with the execution of the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum speed
- 2. Once the speed change threshold is reached, the dosage is slowed down through the dedicated
- 3. When the TARGET cutoff point is reached, the slow dosage output is disabled and then it waits (for the configured time) for the in-flight material to complete the cycle.
- 4. The dosed weight is then checked for tolerance and if correct added to the ingredient total and the overall machine total
- 5. Completed discharging can be controlled through enabling of dedicated outputs.
- 6. End dosage or automatic restart for following cycle, with update of the ingredient and machine



full certification.

We can provide equipment for use in EX 1 & 21, 2 & 22 hazardous areas, thanks to our available products, solutions and accessories, backed up

For more information please visit the www.diniargeo.com website.





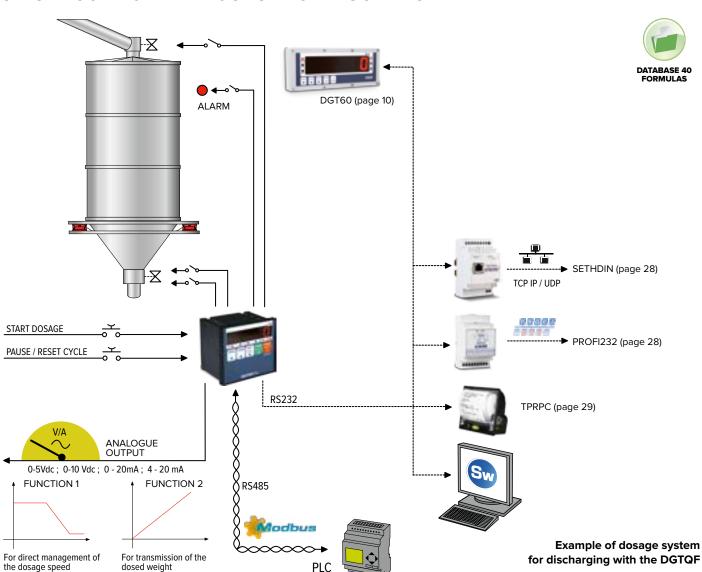




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### SINGLE COMPONENT DOSAGE FOR DISCHARGE



### **Functions**

the dosage speed

#### of the standard program

• Automatic dosage for discharge with dual speed.

dosed weight

- Quick change of the target to be dosed.
- · Automatic printing of the dosage data.
- · Automatic management of the refilling of the silo using a dedicated contact.
- Recording and printing of the quantities.
- · Automatic correction of in-flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- · Check of the maximum dosage time.
- · Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- · Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing the setup of the instrument to backup, and replicate the same configuration on other instruments (OEM)
- Quick recalibration of the zero point.
- · Dini Argeo protocol for remote programming of new formulas.
- Quick interface with ETHERNET, PROFIBUS, WIFI, USB module, IN / OUT expansion.

## Work cycle

- 1. Once the dosage start command is received, the instrument verifies that the quantity of material is sufficient to execute the programmed cycle. If the weight is sufficient, it executes the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum speed.
- 2. Once the speed change threshold is reached, the dosage is slow down through the dedicated out-
- 3. When the TARGET cutoff point is reached, the slow dosage output is disabled and then it waits (for the configured time) for the in-flight material to complete the cycle.
- 4. The dosed weight is then checked for tolerance and if correct added to the ingredient total and the overall machine total.
- 5. Recharge of the silo up to the programmed threshold or automatically restarts with the following cycle.



### **WEIGHING IN ATEX ZONES**

We can provide equipment for use in EX 1 & 21, 2 & 22 hazardous areas, thanks to our available products, solutions and accessories, backed up full certification.

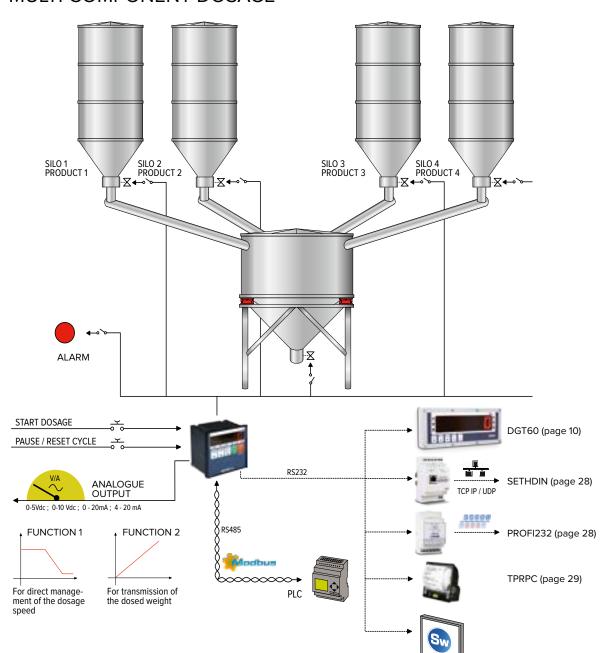
For more information please visit the www.diniargeo.com website.







### MULTI COMPONENT DOSAGE





DATABASE 16 PRODUCTS



**DATABASE 15** FORMULAS WITH 8 PRODUCTS EACH ONE



4 DIRECT PRODUCTS WITH DUAL SPEED



3 DIRECT PRODUCTS WITH DUAL SPEED + DOWNLOAD



2 DIRECT PRODUCTS WITH DUAL SPEED + 2 DOWNLOADS

## **Functions**

#### of the standard program

- Database 16 products/phases.
- Database 15 formulas.
- Automatic management of 4 products in filling with dual speed, or 3 products in filling with dual speed and total discharging, or 2 products in filling and 2 discharging etc.
- Checking the presence of the tare at the dosage start.
- Automatic printing of the dosage data.
- Automatic correction of in-flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.

## Work cycle

- 1. Once the dosage start command has been received, the following takes place:
  - · the presence of the tare and weight stability is verified,
  - $\bullet$  the execution of the automatic tare and the enabling of the automation through the dedicated outputs: the instrument executes the first phase of the formula.
- 2. Once the first phase is finished, the instrument automatically passes to the following phase, executing the automatic tare.
- 3. At the end of the last configured phase, the instrument enables the fine cycle contact and waits for the start of the new dosage, or automatically restarts with the following cycle.



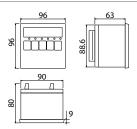
Example of multi component dosage system with DGTQF



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 $oldsymbol{\mathsf{DGTQ}}$  -  $oldsymbol{\mathsf{F}}$  • Indicator for panel mounting, dimension 90x88mm



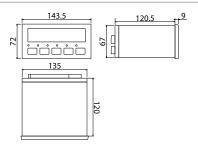


Standard

with analog output

**DGTP - F** • Indicator for panel mounting, dimension 136x67mm



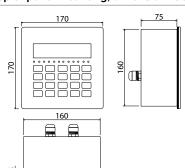


#### Standard

with analog output

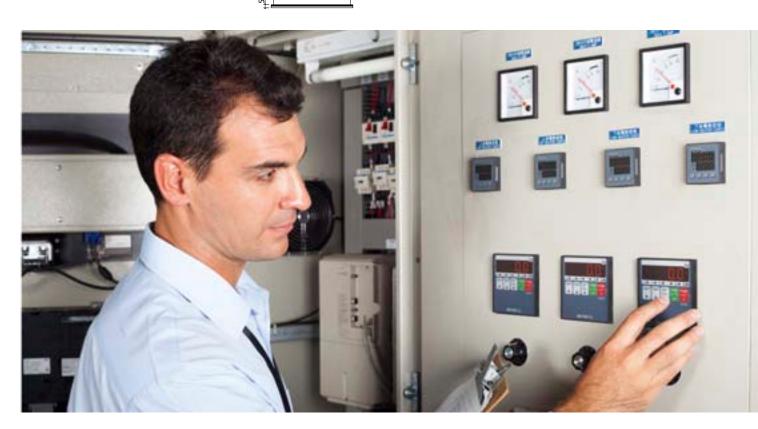
**DGTPK - F** • Indicator for counter-top or panel mounting, dimension 160x160mm, with extended keyboard





#### Standard

with analog output



### MAIN TECHNICAL FEATURES

Technical features	DGTQ F	DGTP F	DGTPK F
Power supply		12/24Vdc, 5W	
N. of load cells		up to 16 of 350 $\boldsymbol{\Omega}$	
F.S. max of Display Screen		± 999999	
Converter	24 bit / 4 channels	24 bit / 4 channels	24 bit / 4 channels
Conversions / Resolution	3	3200Hz / 16'000'000 point	ts
Red LED display	13 mm	20 mm	20 mm
Keyboard		waterproof mechanic	
Operating Temperature Range Std / CE-M		-20+60°C / -10+40°C	
Humidity (not condensing)		85%	
Case	ABS	ABS	Aluminium/ Painted steel
Inputs Opto-isolated, 12-24Vdc, 5 – 20mA (PNP or NPN) Start / stop / dosage reset function	2	4	4
Relay outputs Electronic opto-isolated, 48Vac or 60Vdc, up to 150mA. Dosage programmable as quick, slow, in unloading, end cycle, tolerance checking, alarm.	6	6	6
Analog output 16 bit, 010Vdc (min 10KOhm) / 020mA or 420mA (max 350Ohm), programmable on net or gross weight	•	•	•
RS232 serial port Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Available protocols: for PC / PLC, continuous, at stability, printer, repeater. Available interfaces*: Ethernet TCP / IP-UDP, WiFi, Bluetooth, Rabio 868MHz, USB Memory Stick	1	1	1
RS485 serial port Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Available protocols: for PC/PLC, continuous, at stability, repeater. Network: up to 32 instruments, distance up to 500m.	1	1	1
External Profibus (upon request) Profibus DP slave (IEC 61158), speed 9,6 Kbit/s12Mbit/s	0	0	0
Integrated Profibus (upon request) Profibus DP slave (IEC 61158), speed 9,6 Kbit/s12Mbit/s	0	0	0
External Ethernet (>> page 28) TCP, UDP, DHCP, SNMP HTTP, SMTP, SSL 3.0/TLS 1.0, ICMP, IGMP, ARP	0	0	0

### Optional

Fitted as standard depending on the model

Discover the main options at page 28

Not available

ACCESSORIES

# **BATCHING**



### **ADVANCED** INDICATORS FOR **DOSAGE AND PROCESS**

The indicators for dosage of the BATCH-ING line offer state of the art technology for weighing and dosing, at a very competitive price. All the indicators are fully designed and manufactured in Italy and offer great performance and versatility. The multifunction dosage software is fully configurable and adaptable to any application, thanks to a rich and full programming menu and to the internal de-

velopment area for the implementation

of fully customized programs.

The CPWETF and 3590E series indicators are featured by a waterproof keyboard, an AISI 304 stainless steel case with IP68 protection, and an internal ventilation system for environments with extreme temperature changes.

The CPWE indicator, however, offers an IP65 front panel protection degree and a waterproof keyboard.









CPWE CPWE TF 3590E XT

#### **Customizable Display Screen**

The backlit graphic LCD display allows a clear and immediate view of all the main data. The displayed data can also be easily customized to show descriptions, texts, totals, dosage quantity, etc.





#### Bluetooth output (optional)

This option can be used for quickly programming the formulas inside the instrument, using a smart phone, a tablet or a portable PC.

#### Keyboard functions freely programmable

It is possible to customize the functions of each keys, by creating specific configurations and automatic sequences, according to the needs. This feature is essential for making simple and immediate, the functions which the operator must perform daily. It is also possible to inhibit the function of each single key, by creating the perfect combination.

#### IP65 / IP68 protection

All the indicators of the batching line offer a high protection degree against dust and water, and are designed for use in harsh industrial environments

#### **USB** memory

The USB memory stick allows you to download all of the production data of the completed dosages, for further processing from PC.

#### **Customizable printouts**

The print layout is fully customizable according to the specifications.

#### **Databases and Consumption management**

All the instruments have programmable databases (products, formulas, tares) and different total levels (daily, weekly, monthly, yearly, by formula, by product).

#### Quickly configuration from PC with Dinitools

The Dinitools software for PC, supplied as standard, allows to quickly program and calibrate the indicator and create a database of the installations. These functions allow to quickly replicate the installed systems, saving time.

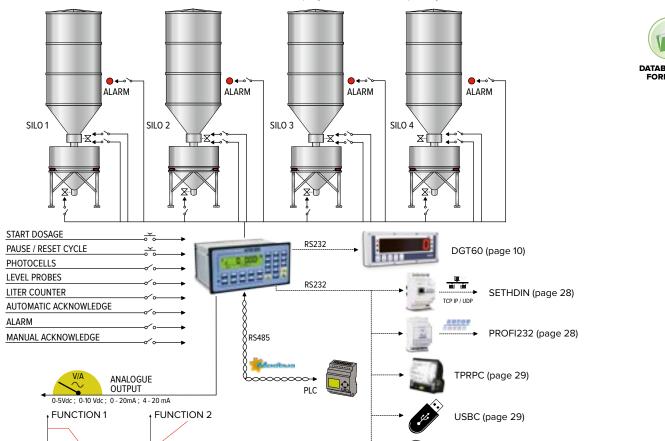


ACCESSORIES

### SINGLE COMPONENT DOSAGE IN FILLING (UP TO 4 SILOS)

Dini Argeo offers a complete range of indicators for single component dosage filling, featured by high performances, easy-touse and fitted with various functions. The standard input/output allows you to create advanced automations directly managed from the indicator; the keyboard functions and the displayed data are completely customizable.

All indicators are approved for legal for trade use, according to EN45501, OIML R76.



Example of filling dosage system with CPWE

### **Functions**

For direct management of the dosage

### of the standard program

· Single component, multi scale dosage in filling with dual speed.

For transmission of the dosed weight

- Database 500 formulas which can be quickly recalled from keyboard and programmed from Dinitools.
- Quick change of the target to be dosed.
- Checking of the tare presence at the dosage start; the tare values are programmable for each formula.
- Automatic printing of the dosage data.
- Recording and printing of the quantities.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).
- Quick recalibration of the zero point.
- Dini Argeo protocol for programming the formulas at distance.

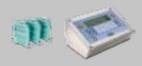
## Work cycle

- 1. Once the dosage start command is received, the presence of the tare and weight stability is verified, with the execution of the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum
- 2. Once the speed change threshold is reached, the dosage is slow down through the dedicated output
- 3. When the TARGET is reached and the configured flight weight is missing, the slow dosage output is disabled and then it waits (for the configured time) for the dropping of the material.
- 4. Tolerance test on the dosed weight, storage of the formula consumptions and increment of the dosed general total.
- 5. Complete unloading request, through enabling of dedicated output.
- 6. End dosage or automatic restart for following cycle, with increment of the consumptions and the



We can provide equipment for use in EX 1 & 21, 2 & 22 hazardous areas, thanks to our available products, solutions and accessories, backed up full certification.

For more information please visit the www.diniargeo.com website.











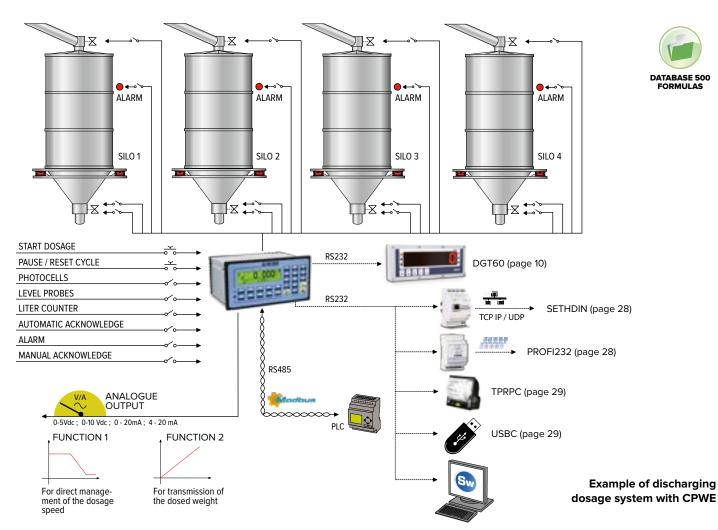


### SINGLE COMPONENT DOSAGE IN UNLOADING (UP TO 4 SILOS)

Dini Argeo offers a complete range of indicators for single component dosage in discharging, featured by high performances, easy-to-use and fitted with various functions.

The standard input/output allows you to create advanced automations directly managed from the indicator; the keyboard functions and the displayed data are completely customizable.

All indicators are approved for legal for trade use, according to EN45501, OIML R76.



### **Functions**

### of the standard program

- · Single component, multi scale dosage in unloading with dual speed.
- Database 500 formulas which can be quickly recalled from keyboard and programmed from Dinitools.
- · Quick change of the target to be dosed.
- Automatic printing of the dosage data.
- · Recording and printing of the quantities.
- · Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- · Check of the maximum dosage time.
- · Alarms indication on display.
- Digital or theoretical calibration and configuration from keyboard.
- Digital or theoretical calibration and configuration from PC via Dinitools, with the possibility of storing the setup of the instrument to backup, simplify the technical assistance, or replicate the same configuration on other instruments (OEM).
- Quick recalibration of the zero point.
- Dini Argeo protocol for programming the formulas at distance.

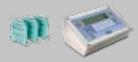
## Work cycle

- 1. Once the dosage start command is received, the presence of the tare and weight stability is verified, with the execution of the automatic tare and the enabling of the automation through its dedicated outputs: the dosages start at maximum
- 2. Once the speed change threshold is reached, the dosage is slow down through the dedicated out-
- 3. When the TARGET is reached and the configured flight weight is missing, the slow dosage output is disabled and then it waits (for the configured time) for the dropping of the material.
- 4. Tolerance test on the dosed weight, storage of the formula consumptions and increment of the dosed general total.
- 5. End dosage or automatic restart for following cycle, with increment of the consumptions and the totals. Possible automatic recharge of the silo through a dedicated relay.



For more information please visit the

www.diniargeo.com website.

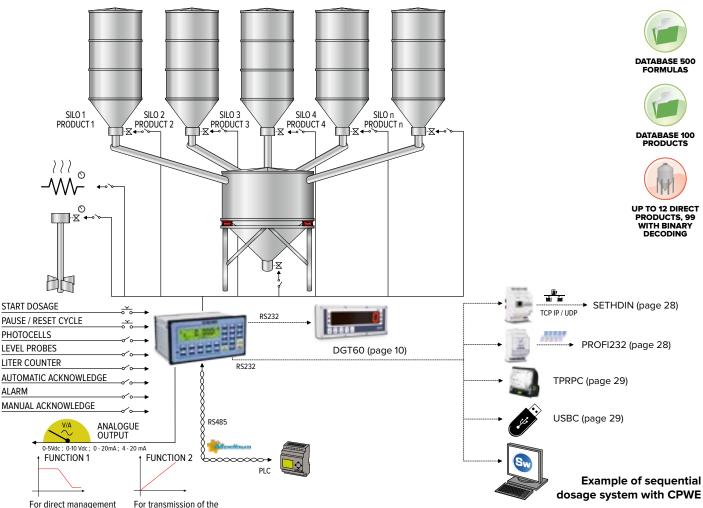




### MULTI-PRODUCT SEQUENTIAL DOSAGE

Dini Argeo offers a complete range of advanced indicators for the sequential automatic dosage with various products (up to 100). The basic functioning provides a quick and easy programming of formulas which recall sequentially the dosage activities at two speeds and the discharging activities of the final mixture, with the possibility of a time management of the mixers or burners in parallel to the dosage activity.

Thanks to the great configurability and integrated development area, one can completely customize the dosage cycle and the keyboard functions according to one's needs, adapting the instrument to every application.



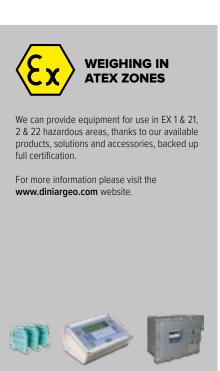
### **Functions**

### of the standard program

- Management of the dosage on various scales (up to 4 independents), with automatic change of the scale during the dosage.
- Database 100 products/activities.
- Database 500 formulas; each formula contains 20 products/activities.
- Checking of the tare presence at the dosage start; the tare values are programmable for each formula.
- Automatic recalculation of the formula targets, by entering the total weight to be dosed.
- Automatic printing of the dosage data.
- Recording and printing of the quantities with quick recall of the printouts from keyboard.
- Automatic correction of flight weight.
- Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- Alarms indication on display.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.

## Work cycle

- 1. Once the dosage start command has been received, the following takes place:
  - the presence of the tare and weight stability
  - the execution of the automatic tare and the enabling of the automation through the dedicated outputs: the instrument executes the first phase of the formula.
- 2. Once the first phase is finished, the instrument automatically passes to the following phase, executing the automatic tare.
- 3. At the end of the last configured phase, the instrument enables the fine cycle contact and waits for the start of the new dosage, or automatically restarts with the following cycle.

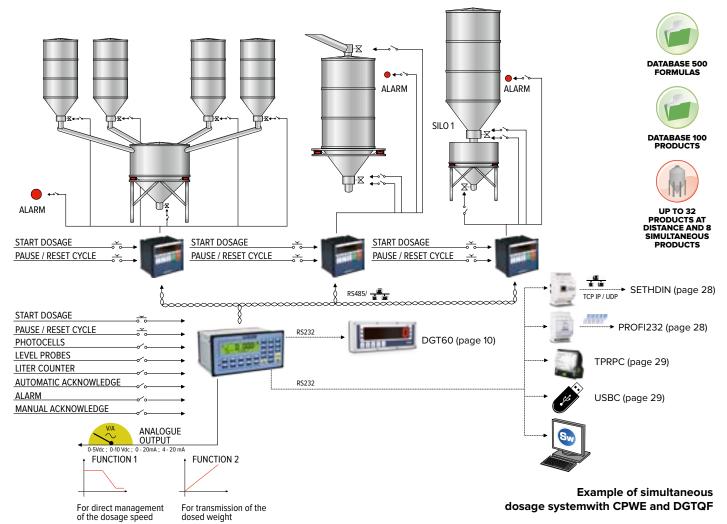


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### SIMULTANEOUS MULTI-PRODUCT DOSAGE/BATCHING PLANTS

This application is realized by using a BATCH-ING main indicator connected in a RS485 network with two or more FILLING indicators, each one able to manage the dosage of one or more products. The main advantages of this application are the execution speed of the formula, thanks to the simultaneous dosage of various products, and the system modularity, which can be implemented in any moment with new modules. The dosage formulas are

contained in the main control unit, while the dosage of each single product is inside the system. In this way, each remote indicator can be managed also in manual mode out of the dosage cycle.



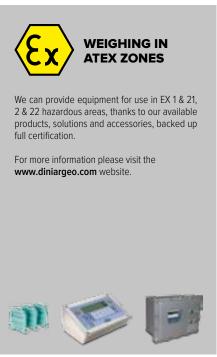
### **Functions**

### of the standard program

- Management of the dosage on various scales (up to 4 independents), with automatic change of the scale during the dosage.
- Database 100 products/activities.
- Database 500 formulas; each formula contains 20 products/activities.
- · Checking of the tare presence at the dosage start; the tare values are programmable for each formula.
- Automatic recalculation of the formula targets, by entering the total weight to be dosed.
- · Automatic printing of the dosage data.
- Recording and printing of the quantities with quick recall of the printouts from keyboard.
- Automatic correction of flight weight.
- · Programmable repetitions of the dosage cycles / infinite cycle function.
- Tolerance test on the dosed weight, with guided correction on display.
- Check of the maximum dosage time.
- · Alarms indication on display.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.

## Work cycle

- 1. Once the dosage start command has been received, the main control unit commands the dosage of each component, by sending specific commands to remote indicators interested.
- 2. During the dosage, the main control unit checks in real time each indicator, by alerting the operator about faults. Each indicator doses simultaneously to the others.
- 3. At the end of the dosage, the check on each dosed weight is executed and it is possible to communicate all the data to PC or print the total

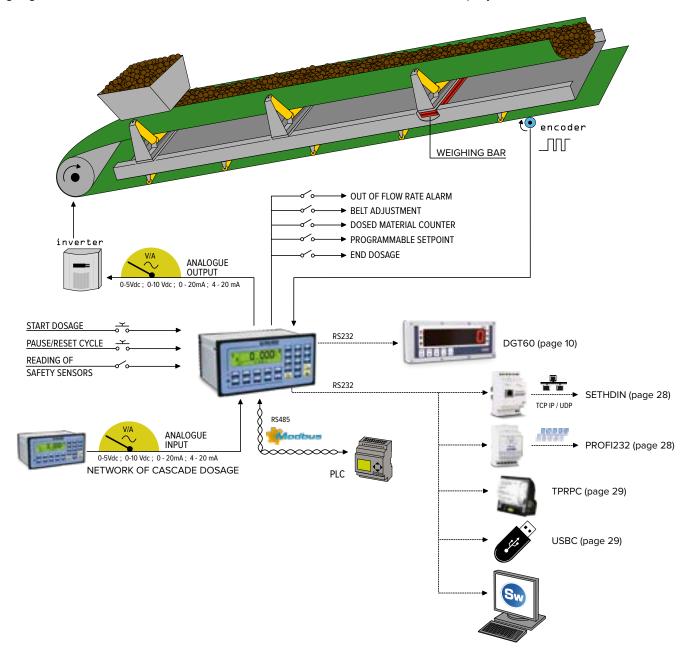


### **BELT:** CONTINUOUS DOSAGE ON BELT

Dini Argeo offers solutions for conveyor belts, for the real-time weighing and dosage of the material in transit.

The system is made up of one or more weighing bars / load cells, connected to the main weight indicator, which can read and adjust the hourly flow rate of the material flow and automatically stop the dosage once the programmed set point is reached.

Thanks to the Modbus RTU and Profibus DP protocol, it is possible to interface the system with a PLC, or via Ethernet interface, connect it to the information company network.



### **Functions**

#### of the standard program

- · 2 selectable operation modes:
  - Instantaneous reading of the flow, in kg/h or t/h with displaying of the status of the system and of the dosed total.
  - Adjustment of the dosage hourly flow, in function of the pre-set target, with PID algorithm.
- Display of the hourly flow graph and wide range of data displayed on the display.
- Calibration of the flow reading function, for controlling the dosage performances.
- · Reading filter of the hourly flow with configurable incidence and speed depending on the system.
- Programmable dosage target upon weight or upon time, with relative contact.
- Programmable start dosage delay, for synchronisation of various E-BELT systems in the dosage of material mixtures.
- · Management of the slow flow with programmable activation threshold, for more precise dosages.
- · Management of the dosage total under way and
- general total of dosages, printable and clearable independently from each other.
- Management of the automatic dosage from remote master or through Profibus DP or Modbus RTU pro-
- · Printing of the dosage data and the total.
- · Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.

ACCESSORIES





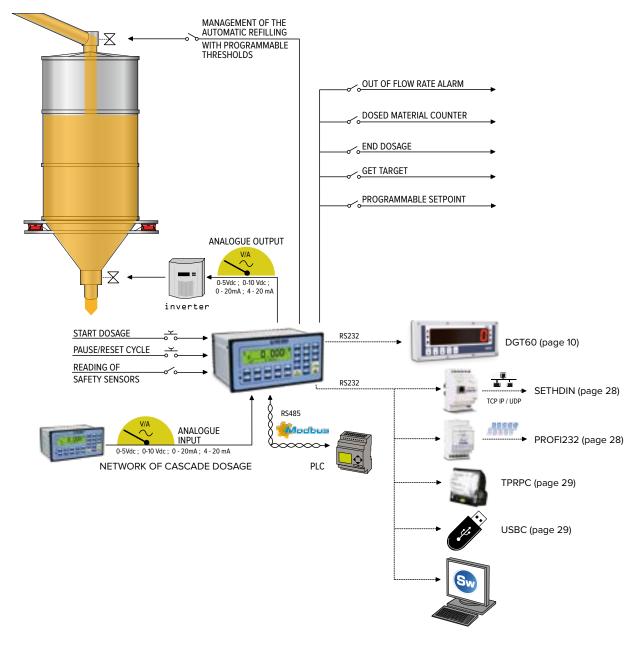


### www.diniargeo.com

### LW: CONTINUOUS DOSAGE IN UNLOADING

Software version for the measurement/ integration of the weight, the flow of material exiting from silos, tanks, or hoppers, with recording of the quantity of dosed material; possibility of adjusting the flow through the 16 bit analogue output and the

PID control. Option of the remote management of the instrument through Modbus RTU or Profibus protocols.



### **Functions**

### of the standard program

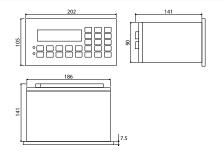
- 2 selectable operation modes:
  - Instantaneous reading of the flow, in g/h, kg/h or t/h with displaying of the status of the system and of the dosed total.
  - Adjuster of the dosage hourly flow, in function of the pre-set target, with PID algorithm.
- · Display of the hourly flow graph and wide range of data displayed on the display.
- · Calibration of the flow reading function, for perfecting the dosage performances.
- · Reading filter of the hourly flow with configurable incidence and speed depending on the system.
- · Programmable dosage target upon weight or upon time, with relative contact.

- Programmable delay at the start, for synchronisation of various E-LW systems in the dosage of material mixtures.
- Management of the slow flow with programmable activation threshold, for more precise dosages.
- Management of the dosage total under way and general total of dosages, printable and clearable independently from each other.
- Management of the automatic dosage from remote master or through Modbus RTU or Profibus protocols.
- Printing of the dosage data and the total.
- Completely programmable printouts, for compatibility with any ASCII printer manageable through the serial port.



## **CPWE** • Indicator for panel mounting, perforation 186 x 90 mm



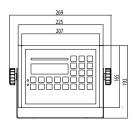


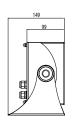
BATCH1	single component dosage
BATCH	multi component dosage
BELT	continuous dosage on belt
LW	continuous dosage in unloading

# **CPWETF** • Indicator for panel mounting, fixing bracket with adjustable inclination

INOX



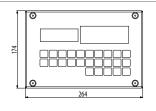


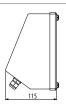


**BATCH1** single component dosage **BATCH** multi component dosage BELT continuous dosage on belt LW continuous dosage in unloading

3590EXT • Indicator for counter-top / column







dosage multi component **BATCH** dosage BELT continuous dosage on belt LW continuous dosage in unloading

**BATCH1** single component







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### MAIN TECHNICAL FEATURES

Technical features	CPWE	CPWETF	3590EXT
Power supply	from 8 to 40 Vdc from 8 to 40 Vdc (through built-in power supplier		
N. of load cells	up to	o 16 of 350Ω (or 45 of 10	00Ω)
F.S. max of Display Screen		± 999999	
Converter		24 bit / 4 channels	
Conversions / Resolution	32	200Hz / 16'000'000 poir	nts
Backlit LCD display	25 m	m, customizable display s	creen
Red LED display	-	-	15 mm
Keyboard	multi f	unction, customizable fur	nctions
Operating Temperature Range Std / CE-M		-20+60°C / -10+40°C	
Humidity (not condensing)		85%	
Case	Aluminium	Stainless steel AISI 304	Stainless steel AISI 304
Inputs Opto-isolated, 12-24Vdc, 5 – 20mA (PNP or NPN) Programmable functions (net/gross, zero, tare, pick*, data transmission, sensor reading at distance)	8	8	8
Relay outputs  Electronic opto-isolated, 48Vac or 60Vdc, up to 150mA, programmable NO or NC.  Direct functioning or at stability, on net or gross, positive or negative weight.  Programmable setpoint from keyboard or distance. Controllable through serial protocol / Modbus RTU / Profibus DP	16	16	16
<b>Keyboard emulation input</b> for connection to PC keyboard or bar code reader	•	•	•
Analog output  16 bit, 0.:10Vdc (min 10KOhm) / 0.:20mA or 4.:20mA (max 350Ohm), programmable on net or gross weight	0	0	0
RS232 serial port Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Available protocols: for PC / PLC, continuous, at stability, printer, repeater, Modbus RTU Available interfaces*: Profibus DP, Ethernet TCP / IP-UDP, WiFi, Bluetooth, Rabio 868MHz, USB Memory Stick	2	2	2
RS485 serial port Baud: from 1200 to 115200bps. Parity: E/N. Word: 7/8. Stop: 1/2. Available protocols: for PC/PLC, continuous, at stability, repeater, Modbus RTU Network: up to 32 instruments, distance up to 500m.	1	1	1
External Profibus (>> page 28) Profibus DP slave (IEC 61158), speed 9,6 Kbit/s12Mbit/s	0	0	0
Integrated Bluetooth (>> page 28) Bluetooth "version 2.0 + EDR", 300kbps transmission speed	0	0	0
Integrated Ethernet (>> page 28) TCP, UDP, DHCP, SNMP HTTP, SMTP, SSL 3.0/TLS 1.0, ICMP, IGMP, ARP	-	0	0
External Ethernet (>> page 28) TCP, UDP, DHCP, SNMP HTTP, SMTP, SSL 3.0/TLS 1.0, ICMP, IGMP, ARP	0	-	-

- Fitted as standard depending on the model
- Discover the main options at page 28
- Not available

Technical features	CPWE	CPWETF	3590EXT
Integrated WiFi (>> page 28) WiFi IEEE 802.11b, 2.4 GHz frequency, Data Rate up to 11 Mbps, up to 70 m outdoor and 30m indoor distances	-	0	0
Integrated USB 2.0 interface (>> page 29)Buffer di ricezione 256 byte receive buffer and 128 byte transmit buffer	0	0	0
USB key and port (>> page 29) Built-in USB port kit inside the indicator, complete of 2GB USB key	0	0	0
Integrated 868MHz radio frequency interface 50 configurable channels, up to 50m outdoor and 20m indoor distances	-	0	0
External 868MHz radio frequency interface (>> page 29) 50 configurable channels, up to 150m outdoor and 70m indoor distances	0	0	0

### Optional

Fitted as standard depending on the model Discover the main options at page 28

Not available



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### **EXPANSIONS AND ACCESSORIES**

The functions of the weight indicators can be extended thanks to the wide range of available accessories.

### DGT60R



Universal weight repeater	
Power supply	12/24Vdc with built-in power supplier
Case	IP68 stainless steel
Installation	wall
Display	SMD super bright red LED, 60 mm high
Keyboard	waterproof, functional

### **SETHDIN**



Ethernet / RS485 / RS232 converter	
Power supply	12/24Vdc - 5W
Ethernet protocols	TCP, UDP, DHCP, SNMP HTTP, SMTP, SSL 3.0/ TLS 1.0, ICMP, IGMP, ARP.
Ethernet network interface	10/100 Base-T
Ethernet communication speed	10-100Mbps
Operating temperature	-10+50°C
Installation	DIN bar

### PROFI232



RS232 / PROFIBUS DP converter	
Power supply	12/24Vdc - 12W
Speed	9,6 Kbit/s12Mbit/s
Input	RS232
Output	Profibus DP slave (IEC 61158)
Installation	DIN bar

### **ETH**



Ethernet interface	
Power supply	from battery (5 ÷12Vdc)
Network connection	RJ45
Network interface	10/100 Base-T
Protocols	TCP, UDP, DHCP, SNMP, SSL 3.0/TLS 1.0, HTTP, SMTP, ICMP, IGMP, ARP
Operating temperature	-40°C +85°C
Absorption	350mA
Installation	inside the indicator

### **BLTH**



Bluetooth interface	
Class	2
Maximum working distance (in optimal conditions)	10m
Transmission speed	9600 baud/300 kbps
Standard bluetooth	2.0 + EDR

inside the indicator

### **WIFIT**



Wi-Fi interface	
Power supply	from battery (5 ÷12Vdc)
Type	WiFi IEEE 802.11b
Capacity	70m outdoor - 30m indoor
Frequency	2.4 GHz
Data Rate	11 Mbps con automatic fallback
Protocols and functioning modes	foreseen by the IEEE 802.11b, including WEP (criyptography)
Operating temperature	-20°C +85°C
Installation	inside the indicator

Installation



#### **USB 2.0 interface**

OOD 2.0 IIIteriace	
interface support	UART for 7 or 8 data bits, 1 or 2 stop bits and odd / even / mark / space / no parity
Data transfer rates	configurable
Receive buffer	256 byte
Transmit buffers	128 byte
Receive and transmit buffers	FIFO
Installation	inside the indicator

### **OBRFUSB**



#### 868 MHz radio frequency module

Power supply	from USB port
Input signal	USB
Case	PVC 100x60x34mm
Cable	USB/mini USB. 1m long

### **OBRF232**



#### 868 MHz radio frequency module

Power supply	external power supplier
Input signal	RS232
Case	ABS IP65 120x80x55mm
Cable	RS232, 3m long

### **DAC160**



### Analogue output

Configurations	05Vdc / 010Vdc / 020mA / 420mA
Resolution	16 bit
Update frequency	50Hz
Precision	0.08% F.S.
Configuration	from indicator / PC
Installation	inside the indicator

### ADC16I



### **Analogue input**

Configurations	05Vdc / 010Vdc / 020mA / 420mA
Resolution	16 bit
Reading speed	100Hz
Maximum applicable resistance in current	250 ohm
Minimum applicable resistance in voltage	15 Kohm
Installation	inside the indicator

### **USBC**



#### USB memory with extractable key

•	•	
Power supply		direct from indicator
Recording weighs		5'000'000
Recording format		Text (.txt) or Excel (.csv)
Control signal		CTS
Key		fitted as standard
Installation		inside the indicator

### **TPRPC**



### Thermal printer for panel mounting

Power supply	5Vdc / from indicator
Paper width	58mm
Roll max. diameter	50mm
Print speed	up to 50mm/sec
Resolution	203 dpi

# **DINITOOLS**



### PC SOFTWARE FOR **CONFIGURING THE** WEIGHT INDICATORS

- · Management of the customers and designers systems databases, with recording of attachments, pictures, etc.
- Recording of the current configuration of the designed system to simplify and speed up any future replies.
- Calibration of the scale with use of the sample weights, with up to 8 linearisation points.
- Theoretical calibration, by entering the data of the system to be made.
- · Pre-calibration of the indicator's electronic card.
- Digital equalization.
- · Modify/send/receive all the set-up parameters of the connected scale, with the subsequent recording of the executed configuration.
- Quick and easy compilation of the da-
- Customization of the printout layout.



# WEIMONITOR

SOFTWARE FOR MANAGING THE WEIGHTS FROM DINI **ARGEO SCALES** 

WeiMonitor is our PC program which allows you to monitor and record in real time all the weights made on the connected scale, storing them in a text or Excel file for further processing.



SOFTWARE

# **LOAD CELLS**

### FOR WEIGHING AND **DOSAGE SYSTEMS**

Dini Argeo offers a complete range of high quality load cells and mounting kits,

manufactured with the latest technology ensuring accuracy and reliability.







**CP Compression** 



**Double Shear Beam** 



**Bending Beam** 



SP-SPS Single Point



ST Tension

#### High quality materials

The load cells and assembly kits, offered by Dini Argeo, are made of electro-polished stainless steel.

### Load cells manufactured according to OIML R60

Each load cell is made according to the specifications indicated on the OIML R60. The SBX, DSBI, FXC, FXD, SP, SPS and ST load cells are also approved for legal for trade use.



### Overload-proof screw jacks

The overload-proof screw jacks are essential for quickly installing / replacing the load cell and ensuring the maximum protection during the transport, even if already installed.

#### **Compact sizes**

The kits are designed for an easy installation at the bottom of the silos, hoppers, tanks, minimizing the change in the overall height of the system.

### IP68 protection degree

The load cells are hermetically protected from dust, water and moisture, suitable for use in harsh industrial environments or with strict hygiene requirements.

# SBX



### SHEAR BEAM LOAD **CELLS FROM 500** TO 5000 kg









High performance, stainless steel shear beam load cells, extremely robust and resistant, with IP68 protection classifica-

Particularly suitable for creating CE-M approved 4-cell scales with medium capacity, and for weighing tanks, silos, and hoppers, thanks to the KSB and KSBN assembly kits.

### **SBX FROM 500 TO 2000 kg**









### INOX

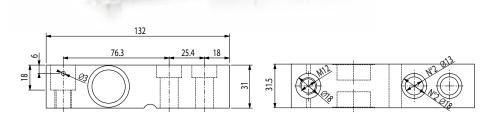






### **TECHNICAL FEATURES**

Accuracy class	C3
Protection classification	IP68
Construction	17-4 PH stainless steel
Minimum load cell verification interval (Vmin)	EMax/10000
Maximum number of verification intervals	nLC=3000
Combined error of Full Scale Output (F.S.)	0.017%
Full Scale Output	$2mV/V \pm 0.5\%$
Temperature effect on zero	0.002% / °C
Temperature effect on full scale output	0.002% / °C
Compensated Temperature	-10°C / +50°C
Operating Temperature	-20°C / +60°C
Creep error after 30 minutes	0.02% F.S
Maximum tolerated excitation voltage	15 Vdc
Input Resistance	1100 ± 20 Ohm
Output Resistance	$1000\pm20~Ohm$
Insulation Resistance	>5000 MOhm
Safe Overload	150% F.S
Ultimate Overload	>300% F.S
Shielded cable	5m, Ø5mm/6-wire



### **SBX FROM 3000 TO 5000 kg**

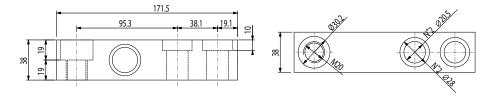














Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

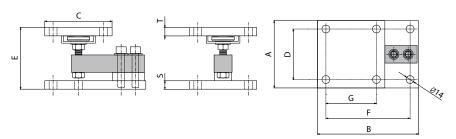
Code	Capacity kg	
SBX500-1K / 1000-1KL / 2000-1KL	500 / 1000 / 2000	
SBX3000-1K / 5000-1KL	3000 / 5000	

### **KSB:** ASSEMBLY KIT FOR SHEAR BEAM LOAD CELLS

Assembly kits for SBX series shear beam load cells, suitable for creating high-capacity weighing platforms, or for weighing silos, hoppers, horizontal or vertical tanks with a medium or large size.

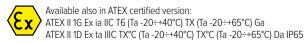
- The special articulation ensures excellent measurement accuracy even with an expanded or bent structure to be weighed.
- Adjustable height for an optimal leveling of the structure to be weighed.
- · KSB2 AND KSB5 VERSIONS: EXECU-TION IN AISI304 STAINLESS STEEL WITH HINGE ADJUSTABLE IN HEIGHT
- KSBN2 VERSION: EXECUTION IN GAL-VANIZED STEEL WITH SPHERICAL **JOINT**
- MECHANICAL COMPENSATION OF THERMAL SWELLINGS AND TRANS-**VERSAL FORCES**







Code	Capacity kg	Dimensions mm								
		Α	В	С	D	E	F	G	S	T
KSBN2	from 500 to 2000	120	180	120	90	127,5	150	90	20	10
KSB2	from 500 to 2000	120	180	120	90	110	150	90	15	15
KSB5	from 3000 to 5000	120	215	120	90	150	185	90	25	15



### **SBFI: ARTICULATED FOOT FOR HIGH RESOLUTION**

The kit is made up of four SBX load cells together with hypersanitizable adjustable mounting feet and a junction box with a built-

**SBFI** SBFI3K

in equalisation board. Suitable for creating various sizes and capacities scales, connectable to any type of weight indicator.

- **COMPLETELY AISI304 STAINLESS STEEL CONSTRUCTION**
- **BUILT-IN NON-SLIP RUBBER**
- FITTED WITH ANTI-VIBRATION GASKET
- EXTERNAL TREATMENT RESISTANT TO **CORROSION**

Code	Capacity kg	
SBFI	from 500 to 2000	
SBFI3K	3000	

### **PLX: CELL KITS FOR ASSEMBLING FLOOR SCALES**

The kit is made up of four SBX load cells together with hypersanitizable adjustable mounting feet and a junction box with a builtin equalisation board. Suitable for creating various sizes and capacities scales, connectable to any type of weight indicator.



Load cells • 17-4PH stainless steel

 C3 class IP68 protection

Leveling feet • stainless steel

· adjustable height

anti-slip rubber

Junction box • ABS

IP67 protection

5 fairleads

Code	Provided cell	
PLX1K405C3	SBX500-1K	
PLX1K410C3	SBX1000-1K	
PLX1K420C3	SBX2000-1K	

SINGLE POINT



### **COMPRESSION LOAD CELLS FROM 250 TO** 100.000 kg









Stainless steel load cells with IP68 protection classification, suitable for use in industrial environments.

- O Ensure a high performance and an excellent resistance to great stress.
- Particularly suitable in the foodstuff and chemical industries, in industrial process and automation, for the weighing of tanks, hoppers, and silos.
- Quick and simple installation / replacement of the load cells thanks to the KCPN assembly kit.



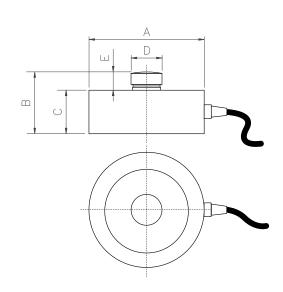






#### **TECHNICAL FEATURES**

Accuracy class	C3
Protection classification	IP68
Construction	17-4 PH stainless steel
Combined error of Full Scale Output (F.S.)	0.2%
Full Scale Output	$2mV/V \pm 0.5\%$
Temperature effect on zero	0.02% / 10°C
Temperature effect on full scale output	0.02% / 10°C
Compensated Temperature	-10°C / +50°C
Operating Temperature	-20°C / +60°C
Creep error after 30 minutes	0.02% F.S
Maximum tolerated excitation voltage	10 Vdc
Input Resistance	750 ± 10 Ohm
Output Resistance	700 ± 5 Ohm
Insulation Resistance	>5000 MOhm
Safe Overload	120% F.S
4-wire shielded cable, Ø 5mm	• 5m (CP 250 5000) • 10m (CP 7500 100000)





Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

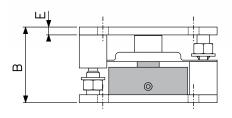
Code	Capacity kg	Dimensions mm				
		Α	В	С	D	Е
CP250 / 500 / 1000 / 2500 / 5000 / 7500 / 10000	250 / 500 / 1000 / 2500 / 5000 / 7500 / 10000	82	44	32	22	12
CP15000	15000	100	47	35	28	12
CP30000	30000	126	54	40	35	14
CP50000	50000	165	80	60	60	20
CP100000	100000	165	80	60	60	20

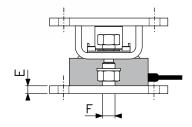
# KCPN: ASSEMBLY KIT FOR COMPRESSION LOAD CELLS

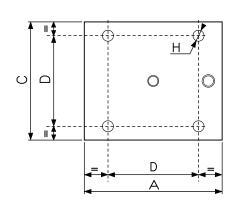
Assembly kits for CP series compression load cells, suitable for weighing silos, hoppers, horizontal or vertical tanks with a medium to large size or high-capacity weighing platforms.

- O Designed to ensure the correct functioning of the load cell and to ensure the optimum weighing accuracy and high measure reliability over time.
- Simple installation / replacement of the load cells even when the kit is already installed.
- · CONSTRUCTION IN AISI304 **STAINLESS STEEL**
- GREAT RESISTANCE TO **LATERAL FORCES**
- OVERLOAD-PROOF SCREW JACKS FOR EASY INSTALLMENT AND/OR SUBSTITUTION OF THE LOAD CELL
- **SELF-CENTERING CONNEC-**TION SEGMENT BETWEEN LOWER AND UPPER PLATES.









Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

	l	Dimensions						
Code	Capacity kg	А	В	С	D	Е	F	Н
KCPN10	from 250 to 10000	175	96	150	115	10	M16	Ø 14
KCPN15	15000	175	96	150	115	10	M16	Ø 14
KCPN30	30000	230	118	200	160	10	M20	Ø 17
KCPN100	from 50000 to 100000	320	154	320	250	15	M30	Ø 23

# **DSBI**



# **DOUBLE SHEAR BEAM** LOAD CELLS FROM 10.000 TO 30.000 kg









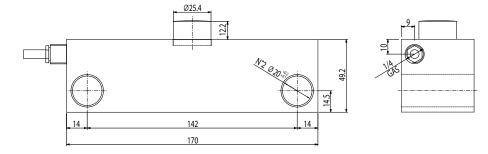
Stainless steel double shear beam load cells, extremely robust and resistant, with IP68 protection classification.

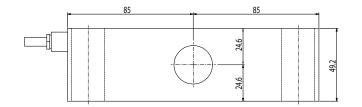
Particularly suitable for creating CE-M approved 4-cell scales with high capacity, and for weighing tanks, silos, and hoppers, thanks to the KDSBN assembly

They ensure a high accuracy even in case of expansion of the structure to be weighed.









#### **TECHNICAL FEATURES**

INOX

Accuracy class	C4
Protection classification	IP68
Construction	17-4 PH stainless steel
Minimum load cell verification interval (Vmin)	EMax/10000
Combined error of Full Scale Output (F.S.)	0,03%
Full Scale Output	$2mV/V \pm 0,1\%$
Temperature effect on zero	0,00116% / °C
Temperature effect on full scale output	0,00097% / °C
Compensated Temperature	-10°C / +40°C
Operating Temperature	-30°C / +85°C
Creep error after 30 minutes	<0,02% F.S
Maximum tolerated excitation voltage	15 Vdc
Input Resistance	700 ± 7 Ohm
Output Resistance	700 ± 7 Ohm
Insulation Resistance	>5000 MOhm
Zero Balance	± 1%
Safe Overload	150% F.S
Ultimate Overload	300% F.S
6-wire shielded cable	15m



Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D  $\rm \stackrel{.}{E}x$  ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

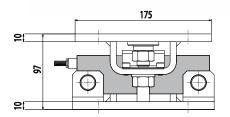
Code	Capacity kg	
DSBI10 / 20 / 30	10000 / 20000 / 30000	

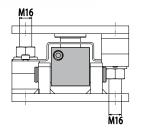
# KDSBN: ASSEMBLY KIT FOR DOUBLE SHEAR BEAM LOAD CELLS

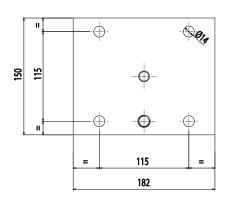
Assembly kits for DSBI series double shear beam load cells, suitable for weighing silos, hoppers, horizontal or vertical tanks with a large size or high-capacity weighing platforms.

- O Ensure the correct functioning of the load cell.
- Guarantee excellent weighing accuracy and high measure reliability even in case of an expanded or bent structure to be weighed.
- · CONSTRUCTION IN AISI304 STAINLESS STEEL
- GREAT RESISTANCE TO **LATERAL FORCES**
- OVERTURN-PROOF SCREW JACKS FOR EASY INSTALLMENT AND/OR SUBSTITUTION OF THE LOAD CELL
- SELF-CENTERING CONNECTION **SEGMENT BETWEEN LOWER AND UPPER PLATES**











Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

# **FXC** and **FXD**



# **BENDING BEAM LOAD CELLS FROM 10 TO** 500 kg

Stainless steel bending beam load cells, with IP68 protection classification, suitable for using in industrial automations. Ideal for hoppers and mixers with small and medium size and for the integration in the dosage systems, thanks to the KFXDN assembly kit.





# **FXC**

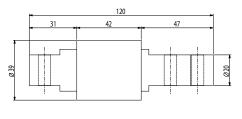


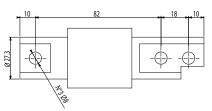












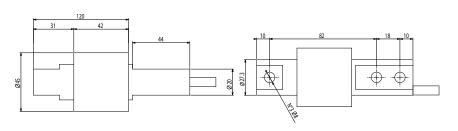
# **FXD**











### **TECHNICAL FEATURES**

	FXC	FXD
Accuracy class	C3	C3
Protection classification	IP68	IP68
Construction	stainless steel	stainless steel
Minimum load cell verification interval (Vmin)	EMax / 10000	EMax / 10000
Maximum number of verification intervals	nLC=3000	nLC=3000
Combined error of Full Scale Output (F.S.)	0,017%	0,017%
Full Scale Output	$2mV/V \pm 0,1\%$	2.0 ± 0,002mV/V
Non-Repeatability	± 0,015%	± 0,015%
Temperature effect on zero	0,002% / °C	± 0,02% F.S./10°C
Temperature effect on full scale output	0,0012% / °C	± 0,02% F.S./10°C
Compensated Temperature	-10°C / +40°C	-10°C / +40°C
Operating Temperature	-20°C/+60°C	-30°C/+70°C
Creep error after 30 minutes	0,016% F.S.	0,016% F.S.
Maximum tolerated excitation voltage	15 Vdc	15 Vdc
Input Resistance	$385\pm20~\text{Ohm}$	400 ± 20 Ohm
Output Resistance	$350 \pm 5 \; \text{Ohm}$	$352\pm3$ Ohm
Insulation Resistance	>5000 MOhm	>5000 MOhm
Safe Overload	200% F.S.	120% F.S.
Ultimate Overload	300% F.S.	150% F.S.
Nominal displacement	<0,4mm	<0,4mm
4-wire shielded cable	3m, Ø 4mm	3m, Ø 5mm



Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

Code	Capacity kg	
FXC10 / 20 / 50 / 100 / 200 / 300 / 500	10 / 20 / 50 / 100 / 200 / 300 / 500	
Code	Capacity kg	
FXD100 / 200 / 300 / 500	100 / 200 / 300 / 500	

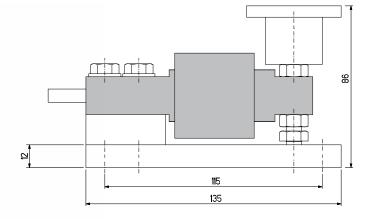
# KFXDN: ASSEMBLY KIT FOR BENDING BEAM LOAD CELLS

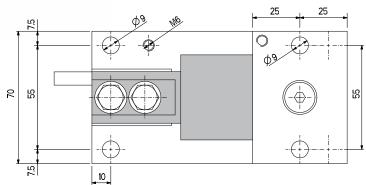
Assembly kits for FXC and FXD series bending beam load cells, suitable for weighing hoppers, mixers, and tanks with small or medium size.

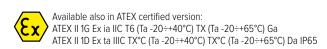
- O Designed to ensure the correct functioning of the load cell.
- Ensure optimum weighing accuracy, thanks to the articulated joint which guarantees the vibration damping and the compensation of the thermal expansion of the structure to be weighed.
- · CONSTRUCTION IN STAINLESS STEEL
- SAFETY LOCK FOR THE TRANSPORT
- FITTED WITH AN ARTICULATED JOINT FOR VIBRATIONS **ABSORPTION AND EXPANSIONS COMPENSATION**



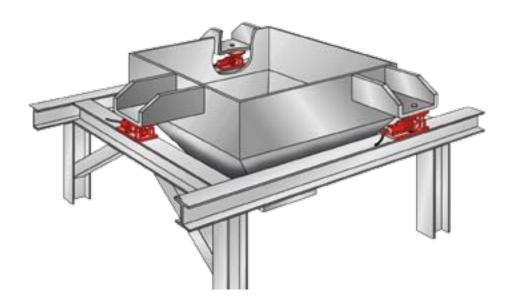
Suitable for weigh hoppers.







Code	Capacity kg
	up to 500
	Code



# SP



# **ALUMINIUM SINGLE** POINT LOAD CELLS FROM 3 TO 750 kg

Single point load cells suitable to build CE-M approved scales with a single load cell. Guarantee high weighing accuracy thanks to the off-center loads compensation.



Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65



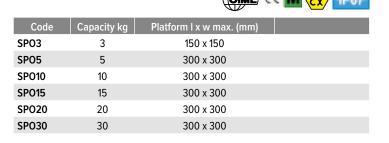
#### **TECHNICAL FEATURES**

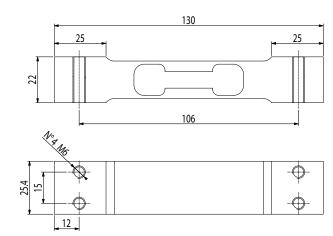
	SPO	SPG	SPG	SPM	SPN
Accuracy class	C3	C3	C6	C3	C3
Protection classification	IP67	IP67	IP67	IP67	IP67
Minimum load cell verification interval (Vmin)	EMax / 15.000	EMax / 15.000	EMax / 20.000	EMax / 15.000	EMax / 15.000
Full Scale Output	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%
Temperature effect on zero	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K
Temperature effect on full scale output	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K
Compensated Temperature	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C
Operating Temperature	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C
Creep error after 30 min.	0,01% F.S.	0,01% F.S.	0,01% F.S.	0,01% F.S.	0,01% F.S.
Maximum tolerated excitation voltage	15 Vdc	15 Vdc	15 Vdc	15 Vdc	15 Vdc
Input Resistance	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm
Output Resistance	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm	300500 Ohm
Insulation Resistance	>2000 MOhm	>2000 MOhm	>2000 MOhm	>2000 MOhm	>2000 MOhm
Safe Overload	150% F.S.	150% F.S.	150% F.S.	150% F.S.	150% F.S.
Ultimate Overload	300% F.S.	300% F.S.	300% F.S.	300% F.S.	300% F.S.
Nominal displacement	< 0,5 mm	<0,3mm	<0,3mm	< 0,5 mm	< 0,5 mm
Shielded cable	40cm, Ø 3.2mm / 4-wire	3m, Ø 4.7mm / 6-wire	3m, Ø 4.7mm / 6-wire	3m, Ø 5mm / 6-wire	3m, Ø 5mm / 6-wire

The values of temperature effects in the table are indicative, the sum of these errors (including hysteresis and linearity) remain within the limit of the errors sum, according to OIML R60.

# **SPO**







# JUNCTION BOXES

# SPG



# Versions in C3 class









Code	Capacity kg	Platform I x w max. (mm)
SPG10	10	300 x 300
SPG15	15	400 x 400
SPG20	20	450 x 450
SPG30	30	450 x 450
SPG50	50	600 x 600
SPG100	100	600 x 600
SPG200	200	600 x 600

# 150

OML	CE
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		_	
	15		
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Versions	ın C6	class
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Code	Capacity kg	Platform I x w max. (mm)	
SPG7C6	7	300 x 300	
SPG18C6	18	400 x 400	
SPG36C6	36	450 x 450	

# SPM





Platform I x w max. (mm)

600 x 600

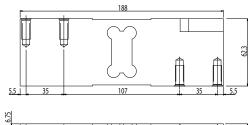
600 x 600

600 x 600









63.5
-

# **SPN**

SPM100

SPM200

SPM500

Capacity kg

100

200

500



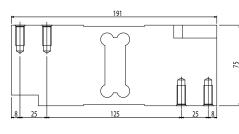


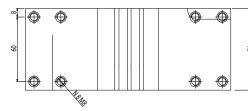






Code	Capacity kg	Platform I x w max. (mm)	
SPN300	300	800 x 800	
SPN500	500	800 x 800	
SPN750	750	800 x 800	





# **SPS**



# STAINLESS STEEL SINGLE POINT LOAD **CELLS FROM 7.5 TO** 1000 kg

Single point load cells suitable to build CE-M approved scales with a single load cell. Guarantee high weighing accuracy thanks to the off-center loads compensation.



Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65



#### **TECHNICAL FEATURES**

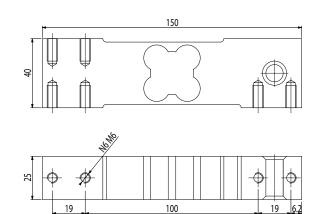
	SPSW	SPSY	SPSX	SPSZ
Accuracy class	C3	C3	C3	C3
Protection classification	IP67	IP68	IP67	IP68
Minimum load cell verification interval (Vmin)	<sup>1</sup> EMax / 10.000	EMax / 10.000	EMax / 15.000	EMax / 10.000
Full Scale Output	2mV/V +/- 0,2%	2mV/V +/- 10%	2mV/V +/- 10%	2mV/V +/- 10%
Temperature effect on zero	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K	0,01% F.S./10K
Temperature effect on full scale output	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K	0,001% F.S./10K
Compensated Temperature	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C	-10°C/+40°C
Operating Temperature	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C	-10°C/+50°C
Creep error	after 30 minutes $\pm$ 0,01% F.S.			
Maximum tolerated excitation voltage	15 Vdc	15 Vdc	15 Vdc	15 Vdc
Input Resistance	380 ± 15 Ohm	380 ± 15 Ohm	390 ± 15 Ohm	380 ± 15 Ohm
Output Resistance	359 ± 5 Ohm	350 ± 10 Ohm	359 ± 5 Ohm	350 ± 10 Ohm
Insulation Resistance (100V)	>1000 MOhm	>2000 MOhm	>1000 MOhm	>2000 MOhm
Safe Overload	300% F.S.	300% F.S.	300% F.S.	300% F.S.
Ultimate Overload	300% F.S.	300% F.S.	300% F.S.	300% F.S.
Nominal displacement	< 0,5 mm	< 0,5 mm	< 0,5 mm	< 0,5 mm
Shielded cable	3m, Ø 5mm / 6-wire			

The values of temperature effects in the table are indicative, the sum of these errors (including hysteresis and linearity) remain within the limit of the errors sum, according to OIML R60.

# **SPSW**



Code	Capacity kg	Platform I x w max. (mm)	
SPSW7.5	7,5	500 x 400	
SPSW15	15	500 x 400	
SPSW30	30	500 x 400	
SPSW50	50	500 x 400	
SPSW100	100	500 x 400	



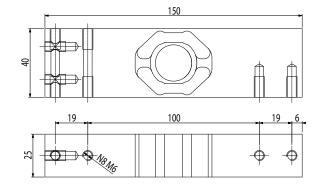






INOX
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Code	Capacity kg	Platform I x w max. (mm)
SPSY50	50	500 x 400
SPSY100	100	500 x 400



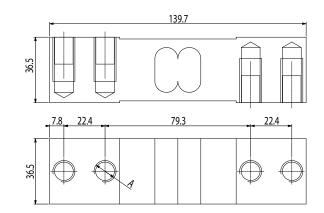
# SPSX

**SPSY** 





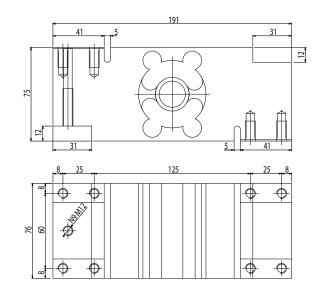
Code	Capacity kg	Dimensions mm A	Platform I x w max. (mm)	
SPSX300	300	M10	600 x 800	
SPSX500	500	M12	600 x 800	



# **SPSZ**



Code	Capacity kg	Platform I x w max. (mm)	
SPSZ500	500	800 x 800	
SPSZ1000	1000	800 x 800	



# JUNCTION BOXES

# STG e STFC



# TENSION LOAD CELLS FROM 100 TO 10.000 kg



Tension load cells, fitted with robust structure and IP67 protection classification, particularly suitable for using in industrial environments.

Ideal for weighing suspended loads, hoppers, tanks, and lever scales, thanks to the KST kits.



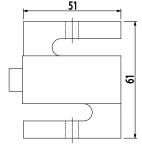
Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

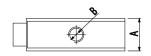
# **STG**

**STFC** 





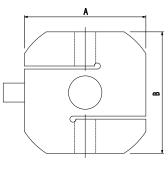


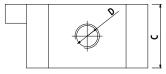












# **TECHNICAL FEATURES**

	STG	STFC
Accuracy class	C3	C3
Protection classification	IP67	IP67
Construction	stainless steel	Nickel-plated steel
Minimum load cell verification interval (Vmin)	•EMax / 7.000 (STG100 version) •EMax / 10.000 (STG500 & STG1000 version)	EMax / 10000
Maximum number of verification intervals	nLC=3000	nLC=3000
Combined error of Full Scale Output (F.S.)	0,02%	0,02%
Full Scale Output	3mV/V ± 0,08%	$2mV/V \pm 0,1\%$
Non-Repeatability	0,017% / °C	0,0013% / °C
Temperature effect on zero	0,014% / °C	0,0014% / °C
Temperature effect on full scale output	-10°C / +40°C	-10°C / +40°C
Compensated Temperature	-35°C / +65°C	-20°C / +60°C
Operating Temperature	after 30 minutes 0,02% F.S.	after 4 hours 0,03% F.S.
Creep error after 30 minutes	18 Vdc	10 Vdc
Maximum tolerated excitation voltage	430 ± 60 Ohm	1100 Ohm
Input Resistance	350 ± 3.5 Ohm	1000 Ohm
Output Resistance	>5000 MOhm	>5000 MOhm
Insulation Resistance	±1% F.S.	±1% F.S.
Safe Overload	150% F.S.	130% F.S.
Ultimate Overload	300% F.S.	300% F.S.
4-wire shielded cable	6m, Ø 5mm	5m, Ø 5mm

0.1	0	Dimensions mm		
Code	Capacity kg	A	В	
STG100	100	15	M8	
STG500	500	21	M12	
STG1000	1000	28	M12	

Codo	Capacity kg	Dimensions mm			
Code		А	В	С	D
STFC2000	2000	80	80	42	M16
STFC5000	5000	80	80	42	M24x2
STFC10000	10000	80	80	52	M24x2

# **KST: JOINTS FOR TENSION LOAD CELLS**

Articulated joint kits for STG and STFC series tension load cells, suitable for suspended loads weighing.

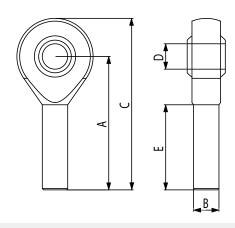
- Installed at the two ends of the cell, the joints assure the correct functioning in accordance with the directives for the cells installation.
- Ensure optimum weighing accuracy and high measure reliability with static tension forces.



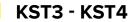
Available also in ATEX certified version: ATEX II 1G Ex ia IIC T6 (Ta -20÷+40°C) TX (Ta -20÷+65°C) Ga ATEX II 1D Ex ta IIIC TX°C (Ta -20÷+40°C) TX°C (Ta -20÷+65°C) Da IP65

# KST1-KST2

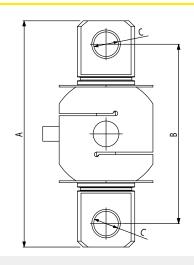




Model	Dimensions mm					
Model	А	В	С	D	Е	
KST1	42	M8	53	Ø 8	27	
KST2	54	M12	69	Ø 12	32	







Model	Dimensions mm				
Model	А	В	С		
KST3	193	153	Ø 21		
KST4	223	167	Ø 28		

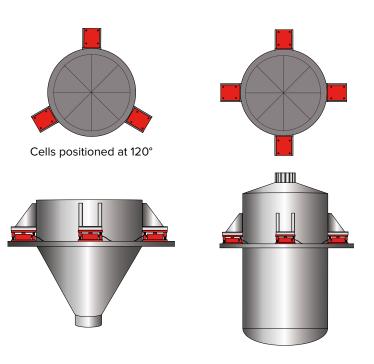
	Code	Capacity kg
KST1		100
KST2		from 500 to 1000
KST3		2000
KST4		from 5000 to 10000

# **INSTALLATION TIPS**

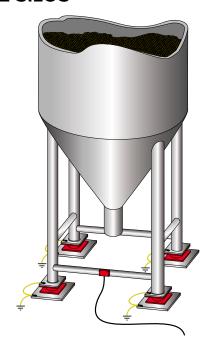
The surface under the load cells must be rigid and stable. The absence of linearity may be compensated through

the use of the appropriate mounting kits. These accessories are suitable for weighing hoppers, tanks, and silos, also suspended inside bearing structures.

# SUSPENDED HOPPERS / TANKS



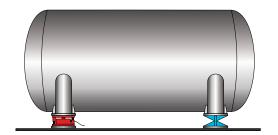
# **MEDIUM / LARGE** SIZE SILOS



# HORIZONTAL TANKS

In case of large-size horizontal tanks containing liquid, which can be particularly affected by expansion of the structure,

a cheaper system to weigh the content with a precision around 1% is to install two load cells on one side and two false cells or joints on the other, in order to compensate the movement of the structure.

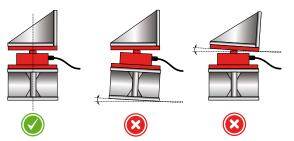


To complete a correct installation of the tank it must be:

- symmetrical in comparison to the line which crosses the center of gravity of the content;
- · perfectly in level;
- · not subject to the wind forces.

In this way one can ensure the best condition for the weighing.

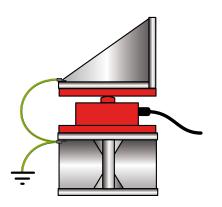
# NOTES ABOUT THE SYSTEM INCLINATION



For a correct functioning of the weighing system and to obtain the best accuracy:

- The upper and lower plate of the kit must be perfectly flat and aligned with
- The center of the surface imposed on the kit (for example the center of the foot of a silo) must match with the center of the upper plate of the kit.

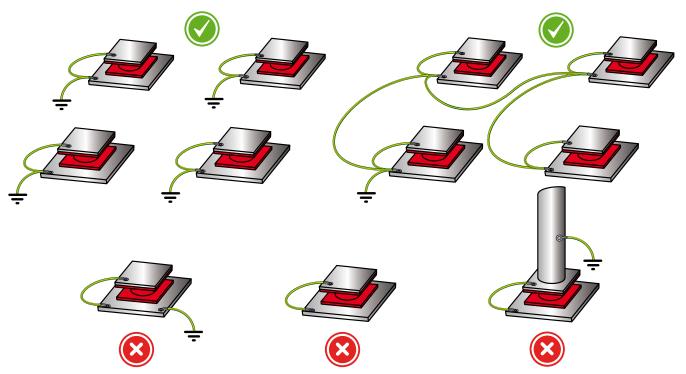
# **GROUNDING THE WEIGHING SYSTEM**



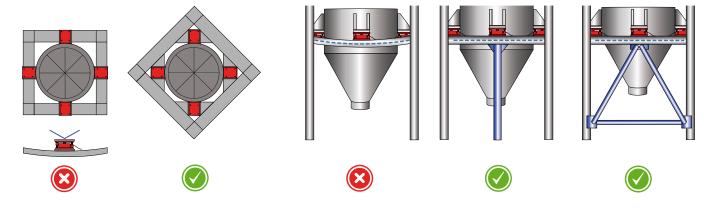
The grounding of the structure is indispensable to guarantee an optimum protection of the load cells from electrostatic discharge.

A bridge between the upper plate and the lower plate of the kit is necessary and it could be created by using a cable or a

copper braid of appropriate diameter. The failure of this assembly may not immediately affect the functioning of the system, but it can cause failure, even irreversible, of all the load cells and the attached weight indicator.



# NOTES ABOUT THE BEARING STRUCTURE



It is necessary to study with great attention the placement of the load cells and the mechanical features of the structure, avoiding any irregular bending and deformation.

The support surface, on where the kit will be installed, must be rigid and stable. If during the use of the system any bending or abnormal deformations are noted, it will be appropriate to reinforce the system by applying supports, tie rods, etc.

# JB



# **JUNCTION BOXES**

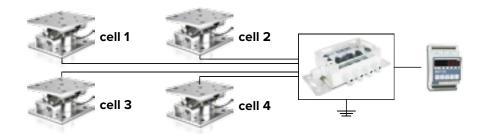
The junction boxes have an important role in the configuration of multi-load cell systems. The ABS or stainless steel cases are both designed for use in the presence of water and dust, offering different protection degrees according to the model.

The junction and equalization electronic

boards are fitted with screw terminals for an easy connection of cells, and a signal regulation trimmer for an accurate and reliable equalization.

In the version with 10 inputs, the card is also fitted with a protection system against overloads and shocks.

# **SCHEME OF USE**



# **JBQ**



Case	ABS
Protection classification	IP67
Maximum input voltage	24 Vdc
Maximum input current	700 mA
Maximum input load cell signal	1000 mV

# JB10Q



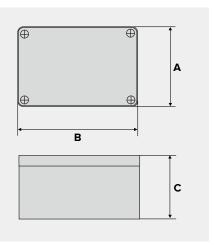
Case	Polyester
Protection classification	IP68
Maximum input voltage	24 Vdc
Maximum input current	700 mA
Maximum input load cell signal	1000 mV

# **JBQI**



Case	Stainless steel
Protection classification	IP65
Maximum input voltage	24 Vdc
Maximum input current	700 mA
Maximum input load cell signal	1000 mV

	0.1	Dimensions mm		
	Code	A	В	С
JB2Q		80	120	55
JB3Q		80	120	55
JB4Q	<b>€x</b>	80	120	55
JB4QI	INOX	155	158	45
JB6QI	INOX	132	190	50
JB10Q		120	220	90
JB1QAI	INOX (Ex	130	190	45
JB2QAI	INOX (Ex)	130	190	45
JB3QAI	INOX (Ex)	130	190	45
JB4QAI	INOX (Ex)	130	190	45



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